

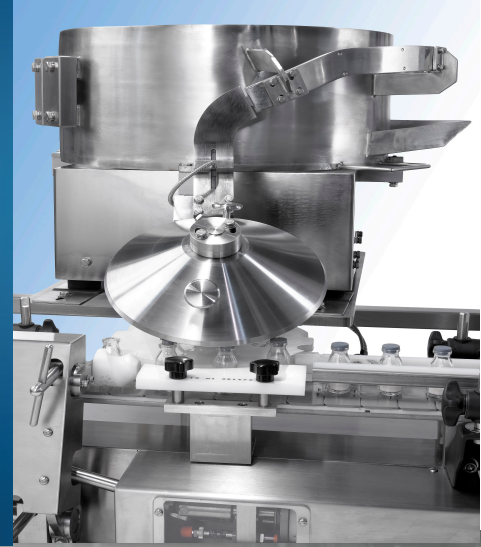
## VR840S - FILLING AND STOPPERING MACHINE

The VR840S is a user friendly, high performance aseptic liquid filling and stoppering monoblock, designed in conformance with current and proposed cGMPs. This machine achieves a fill accuracy of better than plus or minus one half percent with speed up to 120 bottles per minute and can be customized to meet your needs.

The diving nozzle system, which uses bottom-up fill on a range of 0-6", facilitates a quick changeover. Full or partial stoppers insertion can be achieved with our umbrella stoppering bonnet, which is specially designed for use with laminar air flow in Class 100 environments.

## FEATURES

- . 316L stainless steel designed syringes
- . 316L stainless steel designed nozzle & holder
- . 1/2 HP standard motor drive system
- . Sanitary "wipe-down" cGMPs design
- . 316L stainless steel stoppering bonnet
- . Stopper vibratory feed bowl
- . Filler bypass system
- . Stopper bypass system
- . Safety enclosure
- . Make-up and back-up detection



## SPECIFICATIONS

- . Maximum fill volume is 600mL
- . Utilities NEMA 4X Watertight
- . 230V, 60Hz, 1Ph.
- . Speed is 120 Containers per minute
- . 316L stainless steel product contact parts
- . Bottom-up fill
- . Make-up detection
- . Jog mode

## OPTIONS & ACCESSORIES

- . NEMA 7 explosion proof electrical
- . Nitrogen purge with flow meter assemblies
- . Laminar flow hood
- . IQ/OQ Validation Protocol
- . Factory Acceptance Test Protocol
- . Stainless steel stopper block mirror
- . Down vial eliminator
- . Fine volume adjustment
- . Diaphragm pumps

